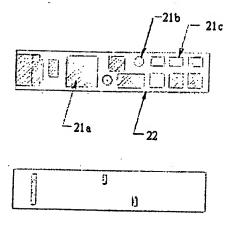


Figure 1



Figur 2

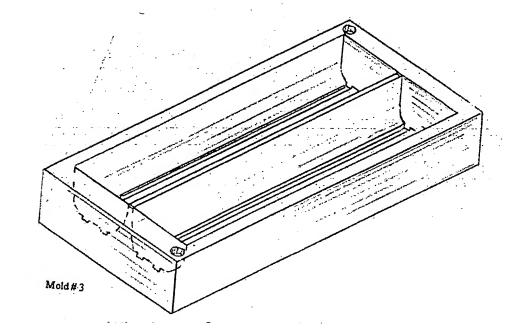


Figure 4a

Figure 4b Mold#2 Figure 4c Mold#1

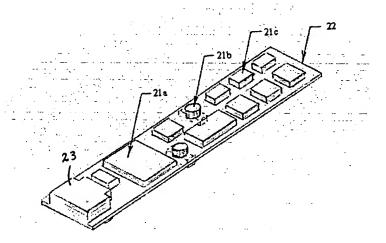


Figure 3

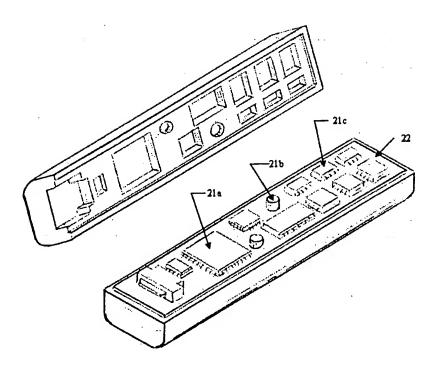
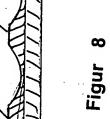


Figure 5



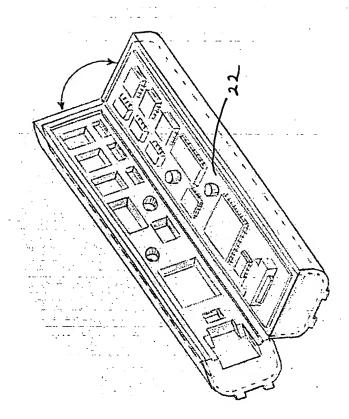


Figure 6